

TECHNICAL CHARACTERISTICS

MATERIALS	Aluminium from 1mm up to 25mm Stainless Steel from 1mm up to 25mm Carbon Steel from 1mm up to 25mm Corten Steel from 1mm up to 25mm Others(...)
FORMAT	Until 2000 x 4000 mm
FINISHING	Powder coating in the colors of the RAL catalogues, with mate, brilliant or textured finishing Inox polished and brushed
PATTERNS	You can use the suggestions mentioned in our website or create your own pattern
PRODUCTS	You can use the products available in our website or personalize them
PROPERTIES	Strength; Zero toxicity; Stability; 100% Recyclable; Easy maintenance

EQUIPMENTS

LASER CUT	Trumpf - Trulaser 3030, Trumpf - Trulaser 5040, Trumpf - Trulaser 5040 fiber, Trumpf - Trumatic 3000 fiber, Guillotine 3m and Armazem STOPA.
POLISHING	Lissmac SBM-L 2000 G1S2
BENDING	RAS - XL TBEND 71.40, Adira - PA 22040 (x2), Adira - BB5020, Adira - QHA and Trumpf - Trubend 7036
CALENDERING	Macfort AHS 30/12 (3mm) and Macfort RM 1050/90 (1mm)
WELDING	Manual Welding - MIG/MAG and TIG, Fanuc - Robot Monobloc and Trumpf - Trulaser Robot 5020
STAMPING	10 stamping machines - from 3 to 250 tons
RETIFYING	2 rectifiers planes and 1 rectifier cylindric
MILLING	2 machining centers and 6 conventional milling machines
ELECTROEROSION	1 wire electro erosion machine 1 spark erosion equipment
TURNEY	2 conventional lathes
POWDERCOATING	Electrostatic powder coating – 1 line for pieces up to 4000x2000x800mm